Translation

PATENT COOPERATION TREATY

PCT/JP2003/012045

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference SK252WO	FOR FURTHER	ACTION	See Form PCT/IPEA/416
International application No. PCT/JP2003/012045	International filing 22 September	date (day/month/year) 2003 (22.09.2003)	Priority date (day/month/year)
International Patent Classification (IPC) or na G02F 1/1339	ational classification	and IPC	18 November 2002 (18.11.2002)
Applicant	SEKISUI CHE	MICAL CO., LTD.	
This report is the international prelim Authority under Article 35 and transn	inary examination raitted to the applican	eport, established by this nt according to Article 36	International Preliminary Examining
 This REPORT consists of a total of This report is also accompanied by A? a (sent to the applicant and the a	NNEXES, comprision	ng:	
sheets of the description and/or sheets contain Administrative Instru	otion, claims and/or ining rectifications a ructions).	drawings which have been the detection of the detection o	en amended and are the basis of this report ity (see Rule 70.16 and Section 607 of the
Supplemental Box. b. (sent to the International	! Bureau only) a	total of (indicate type	considers contain an amendment that goes indicated in item 4 of Box No. I and the and number of electronic carrier(s)) and/or tables related thereto, in computer Sequence Listing (see Section 802 of the
4. This report contains indications relating	g to the following it	ems:	
Box No. I Basis of the repo	rt		
	nt of opinion with re	egard to novelty, inventive	e step and industrial applicability
Box No. V Reasoned stateme	ent under Article 35e anations supporting	(2) with regard to novelty such statement	, inventive step or industrial applicability;
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ate of submission of the demand			
26 April 2004 (26.04.200	4)	Date of completion of the 25 Aug	nis report gust 2004 (25.08.2004)
ame and mailing address of the IPEA/JP		Authorized officer	
acsimile No.		Telephone No.	

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/JP2003/012045

Box No. I	Racis of the world
	Basis of the report
	gard to the language, this report is based on the international application in the language in which it was filed, unless e indicated under this item.
L Ti	his report is based on translations from the original language into the following language
	international search (under Rules 12.3 and 23.1(b))
	publication of the international application (under Rule 12.4)
	international preliminary examination (under Rules 55.2 and/or 55.3)
	35.3)
and are n	ard to the elements of the international application, this report is based on (replacement sheets which have been to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" to to this report: to international application as originally filed/furnished
the	description:
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a seq	quence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.
The a	amendments have resulted in the cancellation of:
	the description, pages
同	the claims No.
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H	the drawings, sheets/figs
片	the sequence listing (specify):
	any table(s) related to sequence listing (specify):
(Rule	report has been established as if (some of) the amendments annexed to this report and listed below had not been since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box the description, pages
(Rule	70.2(c)). the description, pages
(Rule	the claims, Nos
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International application No.

	MINARY REPORT ON I	PATENTABILITY	DCT/ID02/10045	
INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventions and article 35(2) with regard to novelty.		PCT/JP03/12045		
Bencombine	under Article 35(2) with i itions supporting such sta	regard to novelty, inventive stement	step or industrial applicability;	
. Statement				
Novelty (N)	Claims	1-2		YES
	Claims			NO
Inventive step (IS)	Claims			YES
	Claims	1-2		NO
Industrial applicability (IA)	Claims	1-2		YES
	Claims			NO
Citations and explanations (Rule 7) ocument 1: JP, 2000-28845	-			
cument 4: JP, 2000-24688	s 7, A (DAINIPPON	PRINTING CO., LT	3 February 2001 (23.02.03) D.), 12 September 2000	l <i>)</i> , 1
cument 4: JP, 2000-24688 (12.09.00), full (7, A (DAINIPPON) text, all drawings &	PRINTING CO., LT	D.), 12 September 2000	i <i>)</i> , 1
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Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of Box V:

Claims 1~2

The subject matter of claims 1~2 does not involve an inventive step on account of documents 1~4 cited in the ISR.

Document 1 (in particular, [0017]) describes a method for producing a liquid crystal display in which the nozzle aperture is 10R (μm) or larger.

Document 2 (in particular, claim 3) describes a method for producing a liquid crystal display in which the surface tension of the spacer dispersion liquid is 35~50 dyn/cm (mN/m).

Document 3 (in particular, claim 2) describes a method for producing a liquid crystal display in which the contact angle θ of the spacer dispersion liquid with the substrate surface is 50 degrees or less.

Document 4 (in particular, Par. No. [0014]) says that dot size is about 5~6 times larger than the diameter of the nozzle aperture. Therefore, in order to prevent adjacent dots from touching, based on documents 1 and 4 it is necessary that $D \ge 50R\sim60R$.

Now, the right side of equation (1) described in claim 1 is a monotonicly decreasing function with θ in the range of 30~90 degrees, so if we substitute $\theta = 30$ degrees, $D \ge 94.1 \times R^{1/3}$.

Also, the particle size of the spacer generally used in a liquid crystal display is $R \ge 3 \mu m$, so the relationship $D \ge 50R \sim 60R \ge 94.1 \times R^{1/3}$ is satisfied.

Therefore bombardment so as to satisfy the relationship of the equation (1) described in claim 1 is a mere design matter to be appropriately practiced by a person skilled in the art.

The methods for producing a liquid crystal display described in documents 1~4 belong to closely related technical fields, so the invention of claims 1~2 could easily be conceived by a person skilled in the art.